

ANTIROCKING SYSTEM  
in all sizes

EASY SCREWING SYSTEM  
to facilitate assembly

IDENTIFICATION  
by laser engraving

SECURE SCREW SYSTEM  
to prevent its loss

EASY TO SOLDER  
on temple or wirecore

SOFT AND HARD SPRING  
for different applications

SELF LOCK TROLLEY  
easy to insert

SPECIAL JOINT  
to increase bending  
resistance

WEAR RESISTANCE  
over 25,000 open/close cycles

ROCKING ANGLE  
 $\pm 1^\circ$

PULLING RESISTANCE  
> 250 N

BENDING RESISTANCE  
min. 20 complete cycles  $\pm 15^\circ$

**PATENTED**

COVERED BY INTERNATIONAL PATENT

**Hinge**  
for front

**Hinge**  
for temple



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# Oreplus

The details that make the difference

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Spring hinge · 2.80 mm · 3.00 mm · 3.80 mm · 4.20 mm



Value spring hinges and wirecores

FOR

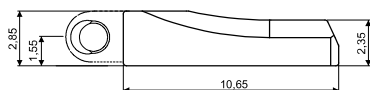
**Metal - Acetate - Combination**  
and **Injection Frames**

**PATENTED**

# OREPLUS 2.8

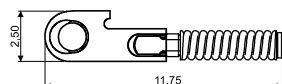
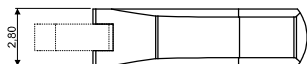
**Value** Spring Hinges and Wirecores for  
Metal, Acetate, Combination and Injection Frames

**V**  
VISOTTICACOMOTEC



**BOX** 03SCC4129A1BYX

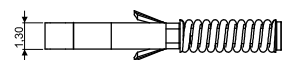
Material: **Nickel silver**



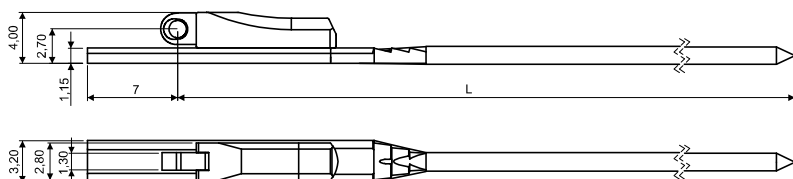
**SOFT TROLLEY** 03CRC5019A1BYX

**HARD TROLLEY** 03CRC4134A1BYX

Material: **Nickel silver**  
(spring tension: soft 1400g / hard 1700g)



## WIRECORES

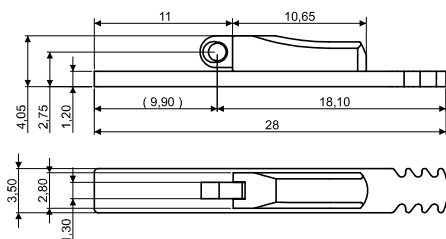


### WIRECORE

L 130 03WFC6105A330BNX

L 135 03WFC6105A435BNX

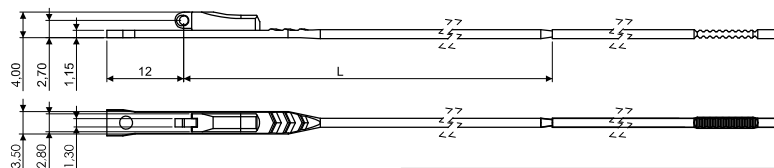
Material: **Nickel silver**  
Trolley: **Soft Trolley**  
Note: **Hard Trolley** available on request



### SHORT INJECTION WIRECORE

L 28 03WFC7815A1A9BNX

Material: **Nickel silver**  
Trolley: **Soft Trolley**  
Note: **Hard Trolley** available on request



### LONG INJECTION WIRECORE

L 130 03WFC7819A130BNX

L 135 03WFC7819A235BNX

Material: **Nickel silver**  
Trolley: **Soft Trolley**  
Note: **Hard Trolley** available on request

## SCREWS

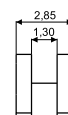
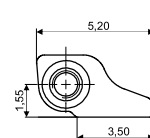
### MINUS SCREW M1.20

LS 3.55 07VIC5015A1BYX

Material: **Stainless steel**

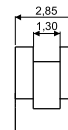
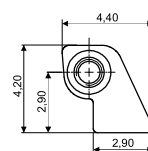


## HINGES



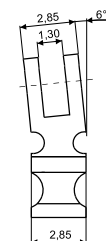
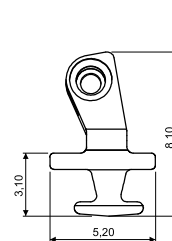
**SOLDERING HINGE** 03FRC4550A1BY0

Material: **Nickel silver**



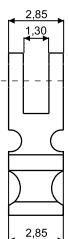
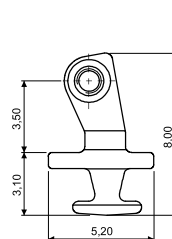
**STEP HINGE** 03FRC4160A1BY0

Material: **Nickel silver**



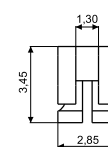
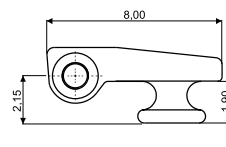
**90° INSERT HINGE** 03FRC4136A2BN0

Material: **Nickel silver**  
**ADJUSTABLE 6° SLANTED ANGLE**



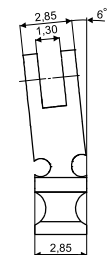
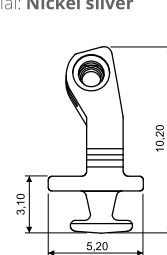
**90° INSERT HINGE** 03FRC4135A2BN0

Material: **Nickel silver**  
**ADJUSTABLE**



**180° INSERT HINGE** 03FRC4143A2BN0

Material: **Nickel silver**



**90° INSERT HINGE** 03FRC4152A2BN0

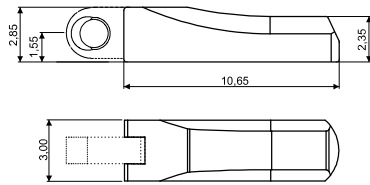
Material: **Nickel silver**  
**HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE**

**PATENTED**

# OREPLUS 3.0

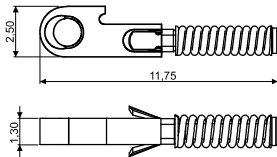
**Value** Spring Hinges and Wirecores for  
Metal, Acetate, Combination and Injection Frames

**V**  
VISOTTICACOMOTEC



**BOX** 03SCC4130A1BYX

Material: **Nickel silver**

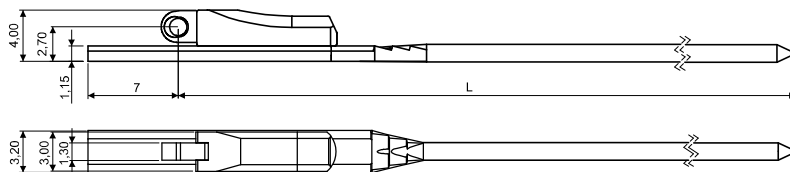


**SOFT TROLLEY** 03CRC5019A1BYX

**HARD TROLLEY** 03CRC4134A1BYX

Material: **Nickel silver**  
(spring tension: soft 1400g / hard 1700g)

## WIRECORES

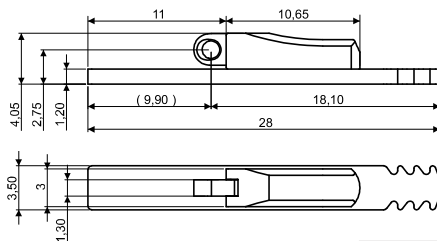


### WIRECORE

L 130 03WFC6106A530BNX

L 135 03WFC6106A635BNX

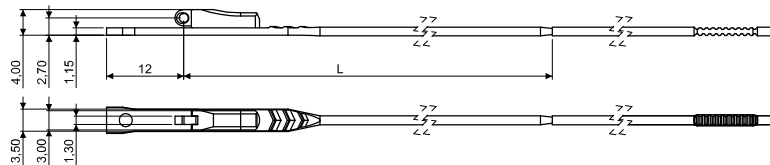
Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request



### SHORT INJECTION WIRECORE

L 28 03WFC7816A1A9BNX

Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request



### LONG INJECTION WIRECORE

L 130 03WFC7820A130BNX

L 135 03WFC7820A235BNX

Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request

## SCREWS

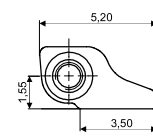
### MINUS SCREW M1.20

LS 3.70 07VIC5018A1BYX

Material: **Stainless steel**

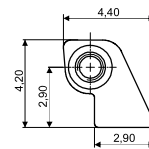


## HINGES



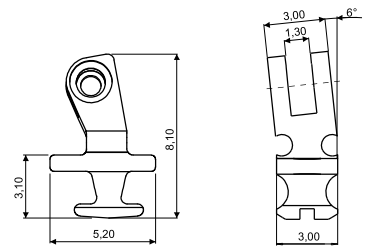
**SOLDERING HINGE** 03FRC4551A1BY0

Material: **Nickel silver**



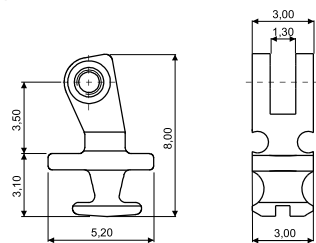
**STEP HINGE** 03FRC4161A1BY0

Material: **Nickel silver**



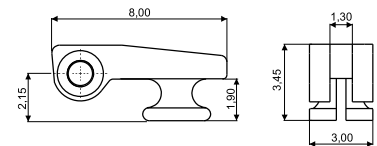
**90° INSERT HINGE** 03FRC4138A2BN0

Material: **Nickel silver**  
**ADJUSTABLE 6° SLANTED ANGLE**



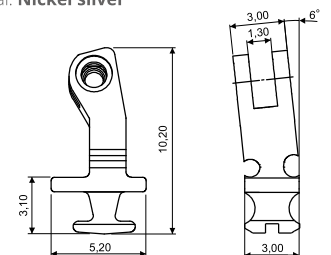
**90° INSERT HINGE** 03FRC4137A2BN0

Material: **Nickel silver**  
**ADJUSTABLE**



**180° INSERT HINGE** 03FRC4144A2BN0

Material: **Nickel silver**



**90° INSERT HINGE** 03FRC4154A2BN0

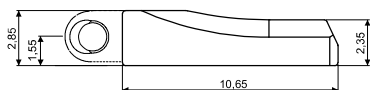
Material: **Nickel silver**  
**HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE**

PATENTED

# OREPLUS 3.8

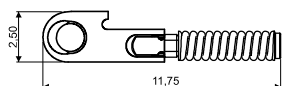
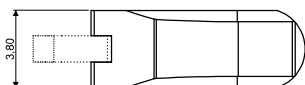
Value Spring Hinges and Wirecores for  
Metal, Acetate, Combination and Injection Frames

V  
VISOTTICACOMOTEC



**BOX** 03SCC4131A1BYX

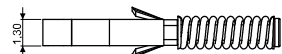
Material: **Nickel silver**



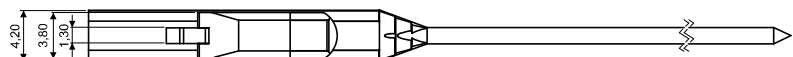
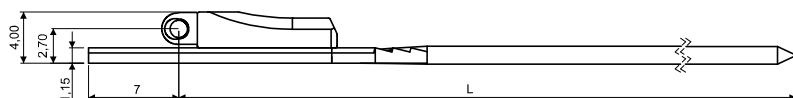
**SOFT TROLLEY** 03CRC5019A1BYX

**HARD TROLLEY** 03CRC4134A1BYX

Material: **Nickel silver**  
(spring tension: soft 1400g / hard 1700g)



## WIRECORES

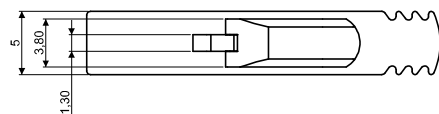
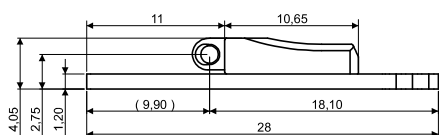


## WIRECORE

L 130 03WFC6107A130BNX

L 135 03WFC6107A235BNX

Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request



## SHORT INJECTION WIRECORE

L 28 03WFC7817A1A9BNX

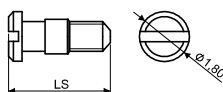
Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request

## SCREWS

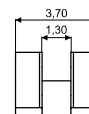
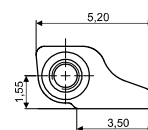
## MINUS SCREW M1.20

LS 4.30 07VIC5016A1BYX

Material: **Stainless steel**

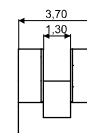
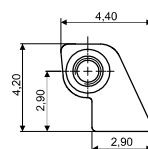


## HINGES



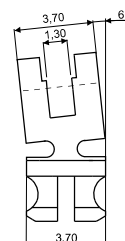
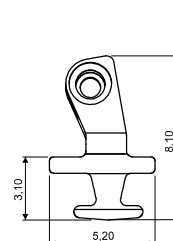
**SOLDERING HINGE** 03FRC4552A1BY0

Material: **Nickel silver**



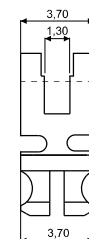
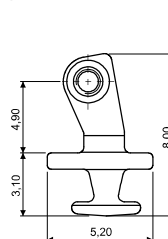
**STEP HINGE** 03FRC4162A1BY0

Material: **Nickel silver**



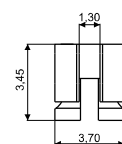
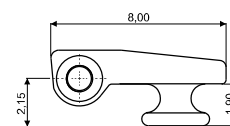
**90° INSERT HINGE** 03FRC4140A2BN0

Material: **Nickel silver**  
**ADJUSTABLE 6° SLANTED ANGLE**



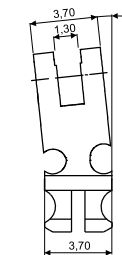
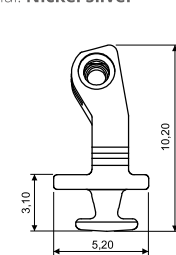
**90° INSERT HINGE** 03FRC4139A2BN0

Material: **Nickel silver**  
**ADJUSTABLE**



**180° INSERT HINGE** 03FRC4145A2BN0

Material: **Nickel silver**



**90° INSERT HINGE** 03FRC4156A2BN0

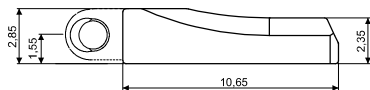
Material: **Nickel silver**  
**HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE**

PATENTED

## OREPLUS 4.2

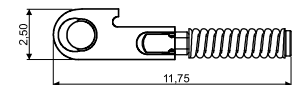
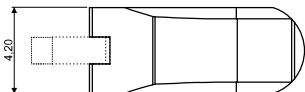
**Value** Spring Hinges and Wirecores for  
Metal, Acetate, Combination and Injection Frames

V  
VISOTTICACOMOTEC



**BOX** 03SCC4132A1BYX

Material: **Nickel silver**



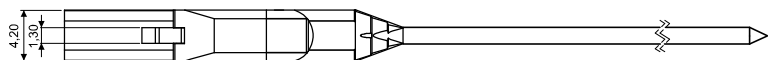
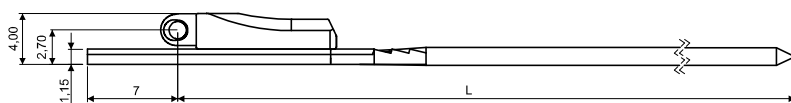
**SOFT TROLLEY** 03CRC5019A1BYX

**HARD TROLLEY** 03CRC4134A1BYX

Material: **Nickel silver**  
(spring tension: soft 1400g / hard 1700g)



### WIRECORES

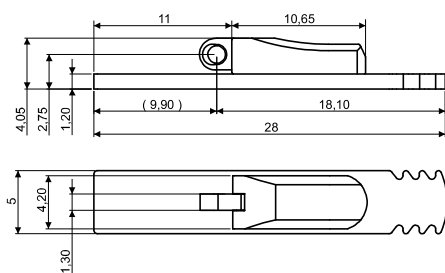


### WIRECORE

L 130 03WFC6108A130BNX

L 135 03WFC6108A235BNX

Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request



### SHORT INJECTION WIRECORE

L 28 03WFC7818A1A9BNX

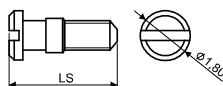
Material: **Nickel silver**  
Trolley: **Hard Trolley**  
Note: **Soft Trolley** available on request

### SCREWS

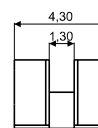
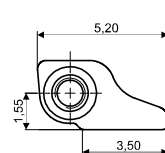
#### MINUS SCREW M1.20

LS 4.90 07VIC5017A1BYX

Material: **Stainless steel**

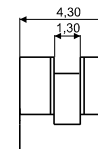
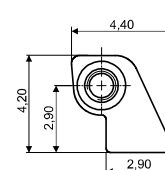


### HINGES



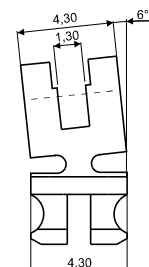
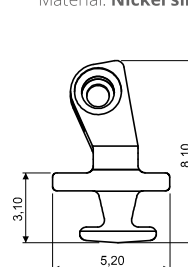
**SOLDERING HINGE** 03FRC4553A1BY0

Material: **Nickel silver**



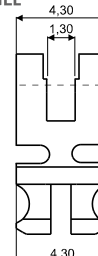
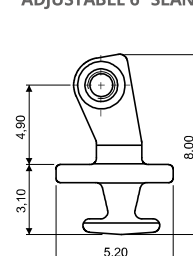
**STEP HINGE** 03FRC4163A1BY0

Material: **Nickel silver**



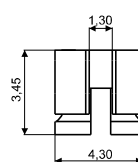
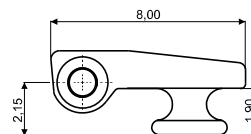
**90° INSERT HINGE** 03FRC4142A2BN0

Material: **Nickel silver**  
**ADJUSTABLE 6° SLANTED ANGLE**



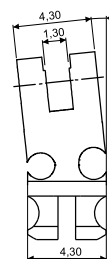
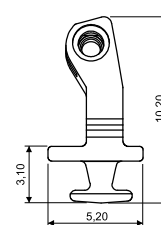
**90° INSERT HINGE** 03FRC4141A2BN0

Material: **Nickel silver**  
**ADJUSTABLE**



**180° INSERT HINGE** 03FRC4146A2BN0

Material: **Nickel silver**



**90° INSERT HINGE** 03FRC4159A2BN0

Material: **Nickel silver**  
**HIGH VERSION ADJUSTABLE**  
**6° SLANTED ANGLE**